



WINDSOR

FURNITURE SERIES

Windsor Living Room
with Brentwood Upholstery



Windsor Bedroom



Windsor Living Room with Kessler Upholstery



WINDSOR SERIES CONSTRUCTION FEATURES

TOP

Top shall be high pressure laminate on 50lb particleboard core with 2mm wood grain PVC edgebanding and a backing balanced sheet to suppress warping. Surface shall be covered with no less than 1/32" high pressure laminate, applied with heat and pressure. Top shall be fastened to frame with screws. All laminate panels shall meet current CARB standards.

STEEL

All steel shall be cold rolled, oil treated, dimension stock steel. Low Carbon steel shall be ASTM A366 standard with the highest-grade carbon quality available. All steel shall be commercial grade quality cold-rolled steel grade conforming to international standards. Weight per sheet in lbs shall be 120lbs per 60" x 144" size sheet. All square stock tubes shall be 18 gauge, 1.2mm thickness which is comparable to .047". Where 18 gauge is called for, lesser gauge steel shall not be considered equal.

METAL FINISH

Finish shall be thermoset epoxy powder coated finishes electro-statically applied utilizing environmentally friendly, state of the art, electro-static painting processes. All surfaces shall be triple coated, cleaned, washed, and sprayed with top sealers prior to the 21-step finishing process.

TUBING

It is the intent that tubing is of the highest standard and shall no less than the dimension call herein. All structural metal tubing shall be 1 1/2" x 1 1/2" with exclusion to non-load bearing decorative elements.

WELDING

All Welding shall be smooth to the touch and visually without dimple or indentation, which would cause visual adversity or effect structural integrity of the tubing. All welds shall be sanded leaving a minimum thickness of 18 gauge. Joints thinner than this will not be accepted.

WOOD

Where the word wood is used, it shall mean 100% natural solid hardwood. Engineered, cut board, glued board or man-made wood shall not be considered equal. A grade of AA shall be used or cabinet-grade timber shall be expected. A/B, B/B, or C/C shall not be accepted. No knots larger than a dime shall be accepted. Knots the size of pencil tips shall be expected. The intent is to use the highest grade select wood possible. All hardwood to be used for finish work shall be absolutely clear and free from torn grain, checks, shakes, splits, cracks, sap, or other defects which may affect the structural integrity of the product. All such materials shall be thoroughly seasoned and/or kiln dried to a moisture content of 8%-12% and then protected throughout all phases of production. Moisture content shall be maintained throughout manufacturing to insure complete structural stability.

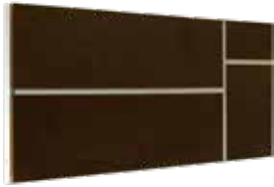
WOOD FINISH

All six sides on any three dimensional items shall be finished, to ensure a full barrier and shall be suitable for construction grade institutional use quality. All interior parts should be smooth to the touch with a 440 or 220 grit nitro cellulose catalytic lacquer finish.

FLOOR LEVELERS

All cases shall have high quality grade floor levelers. Levelers shall be metal-coated and recessed mounted to prevent floor markings. Levelers shall use a metric thread.





47483-54
FULL HEADBOARD
54"W x 1 1/2"D x 24"H

47473-54
TWIN HEADBOARD
36"W x 1 1/2"D x 24"H



47604-54
FOUR DRAWER CHEST
30"W x 20"D x 42"H



47731SKD-54
MEDIA CONSOLE
42"W x 18"D x 28"H



47596SKD-54
NIGHTSTAND
18"W x 18"D x 24 3/4"H



47986SKD-54
DESK
47"W x 23 3/4"D x 31"H



47599SKD-54
END TABLE
23 3/4"W x 23 3/4"D x 22 1/2"H



47586SKD-54
DINING TABLE
42"W x 36"D x 31"H



47593SKD-54
COFFEE TABLE
41 1/2"W x 23 3/4"D x 17 3/4"H

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